



INDUSTRIAL TEMPERATURE LLC & SILSE S.A.

Thermocouple Wire Color Standard								
ANSI Code	ANSI MC 96.1 Color Coding		Alloy Combination		Maximum T/C Grande temp. range	EMF(mv)Over Max.temp.range	IEC 584-3 Color Coding	IEC Code
	Thermocouple grade	Extension grade	+ Lead	- Lead				
K			NICKEL-CHROMIUM Ni-Cr	NICKEL-ALUMINUM Ni-Al	-270 to 1372 °C -454 to 2501 °F	-6.458 to 54.886		K
J			IRON Fe (magnetic)	CONTANTAN COOPER-NICKEL Cu-Ni	-210 to 1200 °C -346 to 2193 °F	-8.095 to 69.553		J
T			COPPER Cu	CONTANTAN COOPER-NICKEL Cu-Ni	-270 to 400 °C -454 to 752 °F	-6.258 to 20.872		T
E			NICKEL-CHROMIUM Ni-Cr	CONTANTAN COOPER-NICKEL Cu-Ni	-270 to 1000 °C -454 to 1832 °F	-9.835 to 76.373		E
N			NICROSIL Ni-Cr-Si	NISIL Ni-Si-Mg	-270 to 1300 °C -450 to 2372 °F	-4.345 to 47.513		N
S	NONE ESTABLISHED		PLATINUM-10% RHODIUM Pt-10%Rh	PLATINUM Pt	-50 to 1768 °C -58 to 3214 °F	-0.236 to 18.693		S
R	NONE ESTABLISHED		PLATINUM-13% RHODIUM Pt-13%Rh	PLATINUM Pt	-50 to 1768 °C -58 to 3214 °F	-0.226 to 21.101		R
B	NONE ESTABLISHED		PLATINUM-30% RHODIUM Pt-30%Rh	PLATINUM-6% RHODIUM Pt-6%Rh	0 to 1820 °C 32 to 3308 °F	0 to 13.820		B